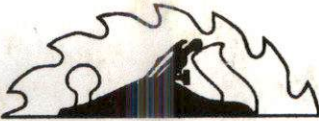


Wood Words

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Next Meeting October 20, 7 PM

Program: Jigs and fixtures.

October Raffle: Record #5 jack plane, a double edge trimmer, and a \$25 gift certificate at Paxton donated by Paxton Woodcrafters.

Herb Pearson and Paul Ellison will be selecting and procuring tools for each monthly drawing. See Herb or Paul with ideas or suggestions.

The President's Corner

September Meeting – Marke Lane and Ken Grainger gave a program on vacuum veneering that really sucked the air out of our meeting. Their demonstrations were great. Now you guys should be ready to build your own vacuum system real cheap. We will have our mahogany veneer available for sale during the October meeting. Once again, our home grown programs do the best job.

October Meeting - Expect another great meeting on October 20th. John Freeland and Gene Caples have a truckload of jigs and fixtures to talk about.

Workday for the Toy Project – Cal Lawler called me to announce that the workday for the toy project will be 8:00 a.m. Saturday, November 13th. It will be at Lawler Gear Corp. at 1320 SE Hamblin Rd Lees' Summit, Mo. Tel: 525-0002.

Kansas City Tool Show 2000 – Don Inbody has informed us that the big tool show held in Overland Park each year will be February 18th thru 20th, 2000. The show will again be held at the same place as last year. The KCWWG will have a booth – details later.

Clarence Teed Memorial
a founder and friend

Guild Associate
Members

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816-236-5858

WOODCRAFT
913-599-2800

Paxton Woodcrafters Store
10% off all items, 816-483-0659

Jerry & Alice Boone make Headlines – Jerry called me a few days before the September meeting and said he received a call from The Examiner, the Independence daily newspaper. They heard about the toy project and wanted to come to his shop and take a few pictures. Jerry and Alice soon became front-page news, along with the car-hauling semi-trucks, which we make for the toy project. The Examiner had a large color photograph of Jerry, Alice, trucks & shop. Jerry said the best thing about it was they called him. Nice going Jerry, great press pictures.

Popular Mechanic. Practical Handyman's Encyclopedia - Space is a problem at the Dixon house. One of these days we will begin working on our basement family room. In the mean time, I have all of the books and magazines that have to go somewhere. I have a set of hardback encyclopedias that are free for the asking, which I will give to someone if they will come after them. Woodworker's Journal, Today's Woodworker, Woodwork – I have several years of each of these magazines which I will be donating to the KCWWG. I think I'll group them in two years subscription bundles and include them as part of the raffle each month. Do I hear an offer?

Borrowing Time – Once again it's time to borrow a few items from the 30 or so monthly wood working bulletins we receive from all over the country. The first one is from The Sunflower Woodworkers' Guild in Wichita, Ks. These are the top 12 things not to say to a policeman (after being pulled over):

1. I can't reach my license unless you hold my beer.
2. Sorry, Officer, I didn't realize my radar detector wasn't plugged in.

3. Aren't you the guy from the Village People?

4. Hey, you must've been doing 125 mph to keep up with me.

5. Are you Andy or Barney?

6. I thought you had to be in relatively good physical condition to be a police officer.

7. You're not going to check the trunk, are you?

8. I pay your *@*#%*!@#! Salary!

9. Gee, Officer! That's terrific, the last copper only gave me a warning, too!

10. Do you know why you pulled me over? Okay, just so one of us does.

11. I was trying to keep up with traffic. Yes, I know there are no other cars around. That's how far ahead of me they are.

12. When the Officer says "Gee son . . . Your eyes look red, have you been drinking?" You probably shouldn't respond with, "Gee Officer, your eyes look glazed, have you been eating donuts?"

I'll bet Tom Hogard would have a few more things to add to this list. See you at the meeting.

George

September Minutes

Announcements

We had two visitors: David Wright and Joe Blount. Our membership now stands at 130.

Coming programs: A presentation on finishing in November and the "big" show and tell for December. Especially for the finishing program write questions on a 3x5 card and submit them at the October or November meeting.

Show and Tell

Bill Webb showed a partially completed race car made of maple and walnut. Chris Kunzle had a Stanley #59 plane and a carved and turned vase made of pink ivory wood and laminated zircote. Gene Caples showed a cabinet made of zebra wood and walnut. Russ Amos showed us one of the prize boxes he is making which are laser engraved.

In the spot light: Dave Kraatz spot lighted John Morrison and Don Inbody for their expertise in Stickly style, or mission furniture. See them if you need advice on this subject.

The raffle first prize was the chisel set and mallet which went to Bill Pallo. Erl Poulin took 2nd prize which was the \$25.00 gift certificate from Paxton. Then Gary Caldwell, Alvin Hammes, Don Kruse, David Roth Ken Eisler and Wayne Wooden each got a can of stain.

Program

The program was presented by Marke Lane and Ken Grainger.

A vacuum press for veneering is very simple in principle but details are important. Starting off with two sheets of heavy vinyl, seal three of the four sides with a good vinyl glue. A manifold made of a plastic water pipe with radial holes drilled in it is one good approach to air distribution and control. The manifold can be attached to a valve stem or vinyl tubing through which the air will be evacuated. Adjacent to the manifold there needs to be a base board which has fine slots crisscrossing the working surface. The slots allow for an even distribution of vacuum under the work piece. The fourth side of the bag can be sealed using two slightly bowed slats and at least two clamps. The stack up of the parts inside the bag is first the base board then the work piece on which the veneer is being applied. Glue is applied to this surface. Next is the veneer. Use a sheet of wax paper or plastic wrap to contain any glue squeezed out. A sheet of masonite is helpful when placed on top of flat work pieces. The stack is placed inside the bag and then the bag is sealed and evacuated.

Important tips are that the bag shouldn't be a lot bigger than the work. Avoid any sharp edges anywhere in the stack or anywhere in the bag as the pressure can cause edges to puncture the vinyl. It is very important to not use an excess of glue. It can ooze through the veneer. A commercial vacuum pump can be used or the vacuum pump can be as simple as a compressor from an old air conditioner or dehumidifier. Compressors must be lubricated with the proper oil and outfitted with a filter on the inlet and the outlet. A paper gasoline filter can be used on the vacuum side and a metal mesh gas line

filter on the outlet. These are to protect the pump from ingesting dirt and to reclaim exhaust oil. A vacuum gage and a shutoff valve installed between the pump and the bag are nice additions to the system. After evacuation is achieved, the valve can be closed and the pump shut off. Vacuum level should be maintained at a minimum of at least 20 inches of mercury. A detailed write-up was handed out at the Guild meeting and should be consulted by anyone trying this, especially for the first time.

Classifieds

Furniture maker has scraps of walnut, cheery, and oak for free. Contact John Church at 537-7074 in Greenwood.

Fine Woodworking magazines for sale 1981 thru 1998, not inclusive. Phone Jim McCarty at 587-7557. I will bring to October meeting and will sell one or all for \$2.00 each. If anyone wants all of them call me before next meeting and a price can be worked out. At the meeting it's first come first served.

Calendar

Executive meeting, Tuesday, October 19, 7:30 at Fred Chael's home, 4821 State Line Road, KCMO.

Guild meeting, Wednesday, October 20, 7:00 p.m., Roanoke Presby. Church, 1617 W. 42nd St., KCMO. Program: John Freeland and Gene Caples have a truck load of jigs and fixtures to talk about.

Newsletter deadline, Thursday, November 4, send shop tips, classifieds and articles to Marke Lane, 14051 Peterson Rd., KCMO, 64149-1219, phone 816-331-5819, or E:mail marke1@swbell.net.

Guild meeting, Wednesday, November 20, 7:00 p.m., Roanoke Presby. Church, 1617 W. 42nd St., KCMO. Program: Finishing.