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Assets	Kansas City Woodworkers' Guild RS GUILD * 3189 MERCIER ST * KANSAS CITY * MO * 64111

GENERAL MEMBERSHIP MEETING FOR JUNE

The Guild will have a monthly meeting in another may enter. June. However, it's unlike any meeting we've had before.

Wednesday, June 17, at 7 PM for you to take may be vulnerable to the COVID-19 virus, a quick tour. No raffle, no refreshments, no we are using an abundance of caution for presentation, and no chairs, so, no sitting. the protection of those members. I'm sure The Show and Tell for this month is the you understand and are willing to make shop.

Guild officers and leadership committee improvements and answer any questions Saunders and the shop foremen for their you may have. All while practicing proper work during the shop closure. social distancing. Please wear your own mask.

The number of members wanting in at any time may exceed the guidelines for proper social distancing; tours are given on a firstcome, first-serve basis. As one member exits

This is not our typical monthly meeting. We hope that it doesn't need to continue The Guild shop will also be open on like this for long. As many of our members this small sacrifice for your fellow members. This won't last forever.

members will be on hand to point out After the tour, be sure to thank Chuck

Sincerely, **Craig Arnold** President Kansas City Woodworkers² Guild



Somewhere around the 2nd or 3rd week in February it was suggested by the CDC that everyone voluntarily self quarantine.

As a precaution the Board decided to not try to hold the March General Meeting. Just a few days later on March 23 the government decided that a mandatory quarantine was necessary. At that time the guild shut down from open shops. No one was allowed to do any personal work at the Guild. Several of the foremen volunteered to assist the Assets Director in utilizing the "down time" to upgrade much of the shop.

The Guild By-Laws require that we elect Guild officers at the April General Membership Meeting.

The March general membership meeting was canceled. The April general meeting was also canceled. That moved the election into May. We knew we were going to have to cancel the May general meeting and probably would not be able to get a quorum of the membership if we could hold a June general meeting, so the decision was made to hold the election via email.

The COVID-19 pandemic has caused all of us to alter the way we normally do things. None of us have ever experienced anything like this in our lifetimes. There is no 'playbook' for these situations.

So, on May 6, the Board held a Zoom conference meeting and determined that we needed to



proceed with the vote so we can put new guild officers in place.

To be in accordance with the guild bylaws we announced on May 8th, the election would be coming via email on May 18 and if anyone wish to nominate someone "from the floor" they should do that before May 18. As of May 18 no nominations were received so the secretary was instructed to accept the nominating committee ballot as the election ballot and proceed with an email election. To meet the quorum requirement we need to have at least 78 votes. The Secretary received 86 votes on May 18, as of the May 28th deadline the Secretary had received 140 votes or approximately 18% of our membership.

Some of the comments received: "Good Group" "Re-elect them all" "The board is doing a great job!" "This board has done what they had to, keep up the good work."

On Thursday, May 28, 2020 the Board met via video conference and declared the vote to be confirmed and appointed the officers per the Guild by-laws.

The Guild officers are:

President - Craig Arnold Vice-President - Cal Hobbs Treasurer - Gary Mielke Secretary - Mike McCauley Member-at-Large - Tim Locke

Leadership Committee Directors are:

Assets - Chuck Sanders Communication - Ron Haw

> Mike McCauley Secretary



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JUNE SAFETY NEWS

TATell, it goes without saying, we are coming out of the strangest 3 months I have ever experienced in my lifetime. For me, going without access to the shop for 3 long months is the biggest challenge I've faced during this lockdown/ quarantine. The good news is, Governor Parsons has announced the lifting of restrictions state-wide and we will slowly start to see things crawling back to normal. The good thing out of all of this is that we were able to make some upgrades to the shop, improve dust evacuation, put a few new pieces of equipment into service and brighten things up dramatically in our shop. I do not have a lot to offer this month on the safety front other than the obvious... we will continue the requirement for masks, safety glasses and social distancing for the foreseeable future. As we get past the June 16th date that was set by the Governor. the Safety Committee will make decisions on how we go forward. My only piece of advice to everyone is to carefully consider whether your health condition is such that you are comfortable coming to the shop. As with anywhere in our community, if you have or had a fever, a persistent cough, shortness of breath or difficulty breathing, fatigue, muscle or body aches, headaches, recent loss of taste or smell, sore throat, congestion or runny nose, nausea, vomiting or diarrhea, I would ask that you NOT come to the shop under any circumstance. While the masks are a precautionary measure, they do not protect those around you should you come exhibiting any of the symptoms listed previously.

We are asking you all to be patient with us as this is new to us and we are making policy as we go, just like every other business in our community. We want the shop back to normal as badly as all of you do. We do not want to put anyone at risk unnecessarily, so please take the necessary precautions before you come to the shop. We will still have the sign-in board allowing for 10 members in the shop at a time. Hopefully, we can do away with this restriction in the coming week to 2 weeks. We will send out an email alert to everyone when that happens.

Please be aware that we have added two new machines to our arsenal. We now have an industrial radial arm saw that is positioned next to the sliding compound miter saw. They both share the same table and we have dedicated dust collection for both. We are developing specific safety guidelines for the use of the saw. The safe use of the radial arm saw isn't that dissimilar to the guidelines for the safe use of the sliding compound miter saw. The glaring difference is the significantly greater horsepower and the fact that you CANNOT make any adjustment to the angle of the cut or the bevel of the blade. This saw is STRICTLY for sizing stock to more useable lengths...no different from how we have been using the miter saw.

The other new machine is the 24"

Shop Fox surface sander. There really isn't any difference in using this new sander from the Grizzly we have had in operation. The big difference is the table adjustment is totally by hand crank. Nothing digital on this machine. As with all of our machines, if you aren't confident in using the machine, ask the Shop Foreman on duty to help you.

For our new members who have been patiently waiting to take the safety orientation, please continue to be patient. If you want to get your Green Card quickly, I encourage you to sign up for the Rough 2 Ready instruction. It will cost you a little bit of money, but you will receive one-on-one instruction, get your Green Card and go home with a box that you have made during the class. If you can't get on that schedule, I am anticipating that as the restrictions are lifted, we will resume the Sunday afternoon orientation schedule in July. We will announce when that is going to happen.

As we transition back to a state of normalcy (if that is even possible) we look forward to seeing you all in the shop. Be safe out there!

Mike Jones Director of Safety



KANSAS CITY WOODWORKERS GUILD

COMMUNICATIONS REPORT

It's hard to believe that summer is officially less than one week away. Every month when I sit down to write my article it seems like I just did this a few days ago.

The Communications Committee is staying busy and I hope you appreciate the efforts that we are making to keep everyone in the loop. We've tried hard not to send out bunches of messages that can become a nuisance that you won't even open. Mark Crowley is working with the board and Leadership Committee on nearly a daily basis to make sure that the website is up to date and contains accurate information that you can use.

We've developed methods to meet with each other online and the Board of Directors and the Leadership Committee have been and will continue to meet online via Google Hangouts or Zoom to not only keep everyone safe, but by meeting online we aren't using up the Open Shop headcount limitations. The Safety Committee and the Communications conducted Committee have also their committee meetings online and we are all getting more and more comfortable meeting this way. If you have a project that you are working on that requires meeting with other

folks and want to give the online meeting a shot, please contact communciations@kcwg. org at least a day or two before your meeting and we will be happy to get your meeting set up online for you.

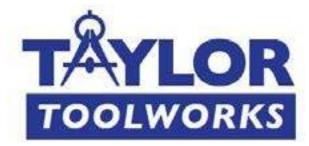
Without a lot of experience, YET, we are beginning to work on a few digital video events that will be stored online for the membership to view and take advantage of on an as-needed basis. Our first foray into the video world will be a few safety videos that will cover the newly installed Radial Arm Saw and the 15" Shop Fox Belt sander. You should be able to view these videos before the July General Membership Meeting (we hope). We are looking for help in creating these videos and need help with oncamera personalities, people to help writing scripts, running the video cameras, editing and organizing the digital files and probably fifty other things we haven't even begun to realize that we need to take care of when producing a video. As we gain experience we are planning on providing a video on each of the machines and hand tools in the shop and create an online library that can be accessed through

Continued on Page 10

SPONSORSHIP DIRECTOR ANNOUNCES NEW TOP LEVEL SPONSOR

Please welcome our new Mahogany Level Sponsor, Taylor Toolworks LLC in Columbia, MO. Taylor Toolworks offers specialty hand tools for woodworkers, machinists and craftsmen of all kinds and are personally tested and recommended by Mike Taylor, owner and craftsman. In addition to their own Taytools, they also carry tools from other manufacturers including Easy Wood Tools, PEC USA, Narex, Crown Hand Tools, Thomas Flinn, Shinwa. Taylor Toolworks has donated to the Guild over 375 pieces of 5/16" x 5" x 12" float glass and sample sheets of lapping film in varying grits. Visit Taylor Toolworks at: https://taytools. com/

Remember to visit and support each of the guild's



sponsors. They help the guild on a daily basis and assist us in keeping up the facilities of one of the best woodworking guilds in the United States.

Duane Miller Director of Sponsorship



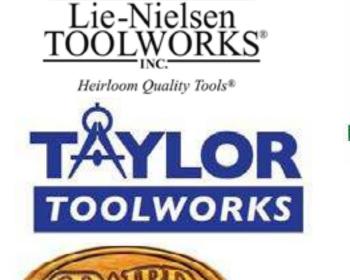
Cedar Creek Sawmill





PAGE **b**

SPONSOR CORNER





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Tith the shop closed during May it was a slow month for financial transaction. We had expenses for shop improvements, and we paid the annual insurance premium. The other expenses included rent utilities and web/communication cost. I am looking forward to a more normal level of activity as the shop reopens.

The preliminary negotiation on extending the Guild lease

FINANCIAL UPDATE

beyond 2021 began during the month and should be completed during the third quarter.

The Guild tax return for 2019 was filed prior to the May 15th due date.

I would like to thank Wavne Peterson for his many Wavne of Membership. kept excellent membership records, was easy to work with and made my job a lot easier. The last thing he did was find and train an excellent replacement. Jim Berard was elected to replace Wayne. Please join me in

welcoming Jim and thank him for stepping up and filling this important position.

As a reminder the Statement of Operation for each month is on the website. See "Contact Us", "Members Only". You will need to setup an ID and password to access the "Monthly Financial Statements". Please review vears of service as Director the statements and do not hesitate to ask questions or make recommendations.

> Gary Mielke Treasurer



HOW DO WE COMMUNICATE?

he Covid-19 situation may have changed how many people will interact with each other far into the future. The Communications Committee is looking to expand how we might be able to connect the Shop to the internet and therefore our members. Depending on how long we are required to limit shop access it would be advantageous to know how many people are using

the shop at any one time. Streaming a SIG or a Skill Builder would allow anyone to attend from the comfort of their home. Online training might even be an option.

Perhaps we might be able to setup a camera with a web connection. that is focused on the access control white board in the lobby. This would show how many people are currently using

the shop. Or maybe there is a software solution that people could check in and out of the shop in real time using their badge and a barcode reader. Somehow it would be nice to know how busy the shop is prior to leaving home.

The Guild does have access to G Suite Meet that provides us online meetings and

Continued on Page 8

IN THE SHOP

The shop is open! So let's talk dust collection. We have made a few changes that affect your work habits.

Starting with the sanding area. We have split the dust collector piping to serve either the widebelt sanders or the OSS and edge sanders. When turning on the dust collector make sure that the blast gate handle is pulled down for the machine group you plan to use. Also since it is an either/or arrangement if the widebelt sander is in use, the other sanding machinery cannot be used simultaneously. This tradeoff will give better dust evacuation from the machines.

We have reinstalled the airlock on the big dust collector so there is a wop-wop-wop sound and dumping into a regular trashcan. If you are using the planer or the jointer, keep an eye on the trashcan because it does fill up fast. Remember that this dust collector services the planer, jointer, and the three SawStops. Make sure no one is using any of these tools before turning off the dust collector.

There is also the addition of a radial arm saw and

therefore another dust collector that serves the radial arm saw and the mitersaw. The dust collector should be turned on when using the radial arm saw. It does not need to be turned on when using the mitersaw because of the short time to make the cut, an exception would be if you are making a lot of cuts and will be spending some time at the saw.

Another change is the replacement of the Lobo 12" widebelt sander with the ShopFox 15" widebelt sander. Operation is pretty similar to the Grizzly (turn on air, turn on dust collector). The table is raised manually and is a fairly coarse adjustment so like Brylcreem "a little dab will do ya". A full turn raises the bed 4mm (5/32"). The handwheel has 10 bumps and that makes movement of the wheel one bump \sim .015". In comparison the Grizzly we recommend raising the table .005" per pass. Taking a heavy pass does

not give a desirable finish.

Welcome back. let's make something. **By Chuck**



Director of Assets

Continued from page 7 - Communicating

streaming options. There are also options available using Facebook Live and Youtube Live. The Corona Virus shut down has provided a boom to the online industry raising prices and access to many pieces of equipment so we may have to improvise to limit costs.

The Communications Committee needs your help to accomplish and implement the ideas presented above. Knowledge of how video systems can connect to the web would go a long way in helping us meet our goals. Videographers and lighting are needed to help produce quality content. If you have any ideas, expertise or equipment that would improve the Kansas City Woodworkers' Guild experience please let us know.

> Mark Crowlev Webmaster & Assistant Directior of **Communications**





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Continued from page 5 - Communication Report

the Kansas City Woodworkers' Guild's website. We are already talking about other videos beyond the machine safety series and into techniques on using machines and many other topics that keep surfacing through various sources. This is a great opportunity to share your known skills or learn new ones with the rest of the Communications Committee Members. To get involved, just drop us a line at: communications@kcwg.org,

We are desperate for your help in this area.

We've had a successful few weeks holding Open Shop since our restart on June 1. Open Shops have been well attended and we are all struggling with using face masks and all the other new 'rules' that we are being asked to adhere to, but we are dealing with it. Everyone has been compliant and hopefully we will be back to 'normal' operating routines in the near future. As one of the shop foreman, I want to thank everyone who has attended one of my Open Shop sessions and appreciate all of your help in complying and hope that you are able to enjoy and be productive in your experiences

at the guild.

Ron Haw Director of Communications & Newsletter Editor



PROGRAM DIRECTOR'S REPORT

Tt's still pretty obvious that Letthere will not be an inperson membership meeting in June and so there will not be a regular program, although I do believe that we will be doing a video show-and-tell of the shop to show everyone how the shop looks and to showcase the new equipment. There is still a chance that nationally acclaimed woodcarver Mary May will be giving her class in July and that she will be here on the third Wednesday. which means that she could theoretically be available for an in-person program if there is an in-person general meeting. I have my doubts as there has been no significant change in the virus and most of us are in the critical category relative to

age when it comes to concerns about our health and the virus.

As a foreman, I feel the urge to tell you to please use the equipment as it was meant to be used. For example, remember to turn on the dust collector before you start cutting. I say this because I opened the shop on the first Wednesday in June, meaning that, at best, the shop had only been open for two short days, and when someone tried to use the dado saw table, they discovered that it was jammed to the hilt with shavings. It took a foreman more than a half hour, mostly on his knees, to clean out the machine and to get it operational again. That's crazy! Don't be in a rush when you are using equipment that you

haven't used in a few months. Think it through and take time to get back into the correct routine. And please don't stop by and try to have a long personal discussion. You are probably already raising your voice to be heard and maybe standing closer, too. It's loud when equipment is running and none of us are wearing proper masks that will totally prevent the spread of the virus. So I want to protect my social distance by staying far from you. That being said, I'm glad that the shop is open.

> Matthew Nowak Director of Programs



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www.myeyewear2go.com

GUILD MEMBER'S EAGLE SCOUT PROJECT

Charlie Baul is a 14 year-old student member of KCWG, nephew of Chris McCauley, grandson of Mike McCauley, and great-grandson of Jim McCauley, all four generations are Guild members.

Charlie's Eagle Scout Project was to install 24 -4"x 4" x 48" posts at Cave Spring Park located at Gregory and Blue Ridge Blvd.

Charlie needed to use pressure treated posts due to



ground contact so his prep work could not be done at the Guild. However, he utilized skills learned by observing as a student member of the Guild.

He used a Miter Saw to cut the 8' posts in half. Then used a sliding Miter Saw to chamfer the top of each post so rain would run off and for aesthetics.

He then had to program a CNC machine to custom engrave all four sides of the posts. His grandfather helped by using carving tools to 'clean-out' the letters. Then each set of vertical lettering had to be painted inside the groove paths left by the CNC engraving, with exterior enamel.



Charlie used a drill press with a Forstner bit to create a 1/4" x 2" disk in each marker that was painted with specific trail color. He also used another Forstner bit on the opposite side to inlay a 1.5" laser engraved coin that indicated it was his Eagle Project, his Troop number, the year of installation and his name.

Installation day was June 6, 2020 with eight family groups, 25 workers, installing 24 trail markers.

Charlie's project took approximately 400 man hours.

Mike McCauley Secretary



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Make sure to check the guild's website, <u>www.kcwg.org</u>, for any recent updates that may effect your access before heading out to the shop. Be aware of the recent updates to open shop access rules that you are required to follow to use the shop.

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Friday	June	5								David Bleie	er				
Saturday	June	6	Mike Jones	5						George Re	xroad				
Sunday	June	7		Chuck Sau	nders				Chris McCa	auley					
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Tuesday	June	9	Matt Nowa	ak		Ron Loma	 x		Craig Arno	ld		Mike Falkn			
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Sunday	June	14		Rob Young						Rick Chanc	ller				
Monday	June	15	Jerry Thom	ipson				Ron Haw				Gary Stroh	m		
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Saturday	June	27	Ron Haw							David Bleie	er				
Sunday	June	28		Rob Young						Rick Chanc	ller				
Monday	June	29						Ron Haw							
Tuesday	June	30	Gary Creek			Craig Arno						Rick Chanc			

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JUNE-JULY GUILD ACTIVITIES AT THE SHOP: **CLASSES HAVE RESUMED ON A** LIMITED BASIS & **OPEN SHOP** SESSIONS **RESUMED ON JUNE 1, WITH** MODIFIED **RULES. ALWAYS** CHECK THE **GUILD WEBSITE** BEFORE LEAVING HOME TO BE **SURE THAT A** SCHEDULED **EVENT IS** ACTUALLY **TAKING PLACE.**

BOARD & LEADERSHIP COMMITTEE President Craig Arnold president@kcwg.org Vice-President Cal Hobbs vicepresident@kcwg.org Secretary Mike McCauley secretary@kcwg.org Treasurer Gary Mielke treasurer@kcwg.org Member-at-Large Tim Locke memberatlarge@kcwg.org
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Director of Assets Chuck Saunders
Director of Safety Mike Jones
Director of Communications Ron Haw
Asst Dir of Communications . Mark Crowley <u>communications@kcwg.org</u>
Newsletter Editor Ron HawRon Haw
Web Master Mark Crowley
LibrarianDon Steele

ESSENTIAL LINKS

Kansas City Woodworkers Guild Website	
KCWG You Tube Channel	https://www.youtube.com/user/kcwoodworkers/
Members Only Section (Password Rqd)	
Place a classified ad	
KCWG Facebook Page	

VISIT THE KANSAS CITY WOODWORKERS GUILD ONLINE AT <u>www.kcwg.org</u>

